

**EURO-LOCK E 525** is a middle viscosity cyanoacrylate adhesive for most of industrial applications. Especially suitable for bonding of rubbers, plastics and metal.

**E 525** is a one-component-adhesive, easy to handle and fast curing at room-temperature. Resistant against humidity and solvents.

**Properties**

Appearance:	Black
Chemical type:	Ethyl
Flashpoint:	> 81 °C
Max Gap Fill:	up to 0.2 mm
Shelf Life (room-temperature):	6 months
Specific Gravity:	1.05
Viscosity:	3000-4000 mPas
Full cure:	24 hours
Typical Curing Performance::	
Balsa:	10-30 seconds
Nitril:	<15 seconds
Neopren	<15 seconds
EPDM:	<20 seconds
Steel:	10-30 seconds
Polycarbonat:	10-40 seconds

**Application**

Cyanoacrylate adhesives should be applied in drops. After that the parts should be pressed together. Polymerisation begins after a few seconds.

**Preparation**

All parts should be clean and be free of oil, grease, etc.

The optimal environmental temperature for the adhesion is between +20° and +25° degrees Celsius and at 50-60 % relative atmospheric humidity. The end hardness speed can be very slow in great cold.

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These information are based on laboratory values and our present state of knowledge. A legal relationship is not vested. We always recommend to test the products self. The user is responsible for measures for the protection of properties and persons.